

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 07.11.26	Job No.:	ADR Yes/No: Y	ADR Date: 07.11.26	ECN #: 1069
Product No.: D120-637		Created By: <i>SC</i>	Approved By: <i>MP</i>	
Product Name: HELI-ACCESS STEP		Checked By: <i>LE</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Y	LL/JLM	<i>[Signature]</i>	Customer Technical Support			
Production Engineering Coord	Y	EC/DD	<i>[Signature]</i>	Marketing			
Director Quality Assurance							
Customer Order Processing							

Reason for Change: MOUNTING LUG DEFECTIVE. TOO MANY STAKES CREATED IMPROPER BEARING PRESS FIT. 4 OF 8 STAKES REMOVED. REF. NCR 228

Documents Affected:
RELEASE D2616 REV. *B E*

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ		07.12.12 <i>[Signature]</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	N			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		07.12.13 <i>[Signature]</i>
4	Update Grey Project Binder	Y	KJ		07.12.13 <i>[Signature]</i>
5	Move Electronic Files	Y	KJ		07.12.13 <i>[Signature]</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR) <i>Rev. F</i>	Y	KJ		07.12.13 <i>[Signature]</i>
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	Y	KJ		07.12.13 <i>[Signature]</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	UPDATE AS REQUIRED, SEE NOTE #1 BELOW	08/01/08
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:
NOTE #1: FOR STEP 10³ OF ESTIMATE, FIX SPELLING ERROR "STACK" -> "STAKE".
PROCEED AS INDICATED.